

Series T351 • Series T451 Impact/Blast Grade Terrastile™ Entrance Doors



CONFIGURATIONS

Single leaf - Outswing

The T351 terrace door provides the combination of style, durability and impact rated security. These doors are ideal for high-rise residential, condominium, and hotel applications. They are designed for ease of operation without compromising security and performance. The E-Strut® thermal isolators in the stile rail and frame members allow dual finish.

Features	Benefits
Four fully adjustable custom aluminum extruded hinges on each door leaf	Easy to operate
	Improves durability in applications such as hotels and condominiums
	Smooth door motion
E-Strut™ thermal isolator	Completely eliminates dry shrinkage
	Dual finish capability
	Improves U-Factor performance
Mitered corner construction on each door leaf and multipoint locking hardware (300 Series stainless steel)	Exceptional durability for high-quality applications
Forged brass or stainless steel handles and face plates	Range of aesthetic hardware options
Anodized and painted finishes available	Multiple options to answer economic and aesthetic concerns

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EFCO*

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Frame Construction

The frame is constructed from .125" nominal material wall thickness aluminum of 6063-T6 alloy with a depth of 3 1/2" or 4 1/2". An equal leg frame is standard. Corners are of screw spline construction and back sealed with a small-joint seam sealer. See Illustration 1.

Door Leaf Construction

The door panel consists of tubular aluminum members with .125" nominal material wall thickness of 6063-T6 alloy. Door leaf corners are mitered, angle reinforced, plug welded, and back sealed with a small-joint seam sealer. See Illustration 2.

Weather Stripping

All door leafs are dual weather-stripped with a dual-durometer Santoprene® gasket. The exterior gasket is intentionally omitted at the door leaf bottom rail for outswing door leafs and at the vent top rail for inswing door leafs, allowing air to pressure equalize the void between the door leaf and frame. Each door leaf utilizes the pressure equalization technique for superior water resistance.

Thermal Barrier

All frames and door leafs are thermally isolated with two thermal struts consisting of glass reinforced polyamide nylon, mechanically crimped in raceways extruded in the exterior and interior extrusions.

See Illustration 3.

Hardware

Three types of hardware styles and several color variations of activation handles are offered. Lock sets come in half sets with thumb turn inside, no lock outside, or full sets with thumb turn inside, key lock outside. All entrances use non-magnetic stainless steel multi-point locking hardware for greater design pressures and added security.

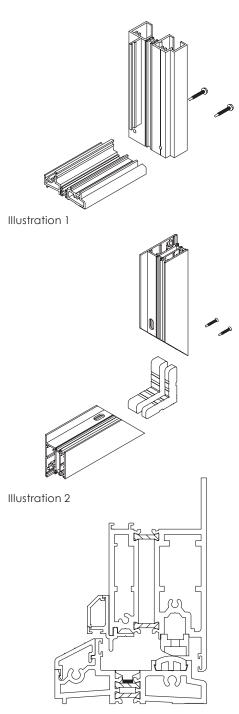


Illustration 3